

ABOUT THE PROGRAM

Learn CNC and Machining at your own pace, through hands-on learning, and with your instructor and success coach to guide you. Just about every product that you use in your daily activities is the result of a machine tool manufacturing process. If you like hands-on work, are detail-oriented, have good math skills, and are able to develop and follow through on work instructions, a career in machine tool operation offers you lifelong opportunities.

PROGRAM OUTCOMES

- Apply basic safety practices in the machine shop.
- Interpret industrial/engineering drawings.
- Apply precision measuring methods to part inspection.
- Perform basic machine tool equipment setup and operation
- Perform programming, setup, and operation of CNC machine tools.

CAREER AND EDUCATION ADVANCEMENT OPPORTUNITIES

LTC credits transfer to over 30 universities. For more information visit gotoltc.edu/future-students/transfer.

ADMISSION AND PROGRAM ENROLLMENT STEPS

- Submit online application.
- Submit transcripts (high school & other colleges). NOTE: Official transcripts required for acceptance of transfer credits; Financial Aid may require.
- Complete the online Student Success Questionnaire.
- Schedule a Program Advising Session with your Program Success Coach/Advisor to plan your first semester schedule, review your entire plan of study, discuss the results of the Student Success Questionnaire.

APPROXIMATE COSTS

- \$136.50 per credit tuition (WI resident) plus \$8.10 per credit student activity fee. \$10 per credit online or hybrid fee. Material fee varies depending on course. Other fees vary by program. Visit gotoltc.edu/financial-aid/tuition-and-fees for details.

FINANCIAL AID

This program is eligible for financial aid. Visit gotoltc.edu/Financial-Aid or talk with your Career Coach about how to apply for aid.

SPECIAL NOTE

This program is Competency-Based. Competency-Based Education (CBE) is learning at your own pace by mastering competencies through demonstration. Once all competencies for a program have been assessed and mastered, students will earn a certificate, diploma, or degree.

RELATED PROGRAMS

- CNC Technician Technical Diploma
- Machinist Apprenticeship
- Tool & Die Apprenticeship

CONTACT

LTC Career Coach
920.693.1162 • CareerCoach@gotoltc.edu

Catalog No.	Class Title	Credit(s)
Term 1		
31420310	Shop Tools and Fasteners	1
31420330	Precision Measuring	1
31420385	Orthographic Projection Print	1
31420325	Machining Math Basic	1
31420338	Drills and Saws	1
31420340	Lathe Facing and Turning	1
31420350	Mill-Squaring	1
31420386	GD&T Intro	1
31420326	Machining Geometry and Basic Trigonometry	1
31420342	Lathe-Hole Producing and Threading	1
31420351	Mill-Slots and Holes	1
31444301	Mill-G&M Code	1
31444303	CNC Machining Operation	1
31444309	CNC Turning Operation	1
31420359	Safe Heat Treating Operations	1

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Term 2

31801361	Interpersonal Skills	1
31801360	Workplace Fundamentals	1
31444305	Turning-G&M Code	1
31444307	Mill-2D Using CAM	1
31420353	ProtoTrak Mill-Squaring Programming	1
31420354	ProtoTrak Mill-Slot & Hole Programming	1
31420356	Surface Grinder Operations	1
31444311	CNC Turning-Turning and Cut Off Setup	1
31444313	CNC Turning-Hole Producing Setup/Threading	1
31444315	CNC Machining-Facing & End Milling Setup	1
31444317	CNC Machining-Hole/Slot/Engraving Setup	1
31444321	CNC Turning-Toolpaths Using CAM	1
31420361	Complex Print Drawings	1
31420362	Advanced Precision Measuring	1
31420363	GD&T Inspection	1

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TOTAL 30

Curriculum Modifications *Pending State Approval*

Curriculum and Program Acceptance requirements are subject to change. Program start dates vary; check with your advisor for details. The tuition and fees are approximate based on 2019-2020 rates and are subject to change prior to the start of the academic year.



ADVANCED PRECISION MEASURING...prepares the learner to demonstrate the use of advanced precision measuring instruments. COREQUISITE: 31420330 Precision Measuring

CNC MACHINING OPERATION...prepares the learner to set up and operate CNC Machining Center safely. COREQUISITE: 31420351 Mill-Slots and Holes

CNC MACHINING-FACING AND END MILLING SETUP...prepares the learner to perform setup of CNC machining center for facing and end milling operations. COREQUISITE: 31444303 CNC Machining Operation or PREREQUISITE: 31420307 Intro to CNC Machining Center

CNC MACHINING-HOLE/SLOT/ENGRAVING SETUP...prepares the learner to perform setup of CNC machining center for hole producing, milling slots and engraving operations. COREQUISITE: 31444315 CNC Machining-Facing and End Milling Setup

CNC TURNING OPERATION...prepares the learner to set up and operate CNC turning center safely. COREQUISITE: 31420342 Lathe-Hole Producing and Threading or PREREQUISITES: 31420340 Lathe Facing and Turning or 10420103 Lathes 1 or 31420395 IM MT Lathes and Mills

CNC TURNING-HOLE PRODUCING SETUP/THREADING...prepares the learner to perform setup of CNC turning center for hole producing and threading operations. COREQUISITE: 31444311 CNC Turning-Turning and Cut Off Setup

CNC TURNING-TOOLPATHS USING CAM...prepares the learner to create lathe toolpaths using CAM software. COREQUISITE: 31420342 Lathe-Hole Producing and Threading

CNC TURNING-TURNING AND CUT OFF SETUP...prepares the learner to perform setup of CNC turning center for turning and cutoff operations. COREQUISITE: 31444309 CNC Turning Operation or 31420308 Intro to CNC Turning Center

COMPLEX PRINT DRAWINGS...prepares the learner to interpret complex part drawings. COREQUISITE: 31420386 GD&T Intro

DRILLS AND SAWS...learner will demonstrate use of sawing and drilling machines safely. COREQUISITE: 31420310 Shop Tools and Fasteners or PREREQUISITES: 31420394 IM Machine Tool Intro or 10420194 Machine Tool Intro or CONDITION: 324571 Welding Fab Tech enrollment requirement

GD&T INSPECTION...prepares the learner to inspect GD&T part features as well as programming and operation of coordinate measuring machine (CMM). COREQUISITE: 31420362 Advanced Precision Measuring

GD&T INTRO...prepares the learner to interpret manufacturing drawings for geometric dimension and tolerances (GD&T). COREQUISITE: 31420385 Orthographic Projection Print

INTERPERSONAL SKILLS...prepares the learner to model interpersonal skills, ethics and diversity.

LATHE FACING AND TURNING...prepares the learner to perform lathe facing and turning operations safely. COREQUISITE: 31420310 Shop Tools and Fasteners or 31420394 Ind Mtn Machine Tool Introduction or 10420194 Machine Tool Introduction or CONDITION: 324571 Welding Fabrication Technician program requirements met

LATHE-HOLE PRODUCING AND THREADING...prepares the learner to perform lathe hole producing and threading operations. PREREQUISITE: 31420341 Machine Tool Lathes 1B or COREQUISITE: 31420340 Lathe Facing and Turning

MACHINING GEOMETRY AND BASIC TRIGONOMETRY...prepares the learner to apply geometry and basic trig to solve technical problems. COREQUISITE: 31420325 Machining Math Basic

MACHINING MATH BASIC...prepares the learner to apply basic technical math skills to solve problems.

MILL-2D USING CAM...prepares the learner to create 2D milling toolpaths using computer aided machining (CAM) software. COREQUISITE: 31420351 Mill-Slots and Holes

MILL-G&M CODE...prepares the learner to create milling G&M code programs.

MILL-SLOTS AND HOLES...prepares the learner to perform slot milling and hole producing operations on a vertical milling machine. COREQUISITE: 31420350 Mill-Squaring or 10420105 Machine Tool Mills 1A or 31420395 IM MT Lathes and Mills or 31420348 Machine Tool Mills 1 for Fabricators

MILL-SQUARING...prepares the learner to square a part using a vertical mill machine safely. COREQUISITE: 31420310 Shop Tools and Fasteners or 31420394 Ind Mtn Machine Tool Intro or 10420194 Machine Tool Intro or CONDITION: 324571 Welding Fabrication Technician program

ORTHOGRAPHIC PROJECTION PRINT...prepares the learner to interpret manufacturing orthographic projection prints.

PRECISION MEASURING...prepares the learner to demonstrate use of precision measuring instruments.

PROTOTRAK MILL-SLOT AND HOLE PROGRAMMING...prepares the learner to mill slots and hole producing operations using conversational programming on ProtoTrak vertical milling machine. COREQUISITES: 31420353 ProtoTrak Mill-Squaring Programming and 31420351 Mill-Slots and Holes

PROTOTRAK MILL-SQUARING PROGRAMMING...prepares the learner to perform squaring operations using conversational programming on ProtoTrak vertical milling machine. COREQUISITE: 31420351 Mill-Slots and Holes

SAFE HEATING TREATING OPERATIONS...prepares the learner to perform heat treating operations safely.

SHOP TOOLS AND FASTENERS...prepares the learner to demonstrate use of shop tools and fasteners. COREQUISITE: 31420330 Precision Measuring

SURFACE GRINDER OPERATIONS...prepares the learner to perform surface grinder operations safely.

TURNING-G&M CODE...prepares the learner to create turning G&M code programs. PREREQUISITE: 31420311 Machine Tool Programming Basic or 31444301 Mill-G&M Code

WORKPLACE FUNDAMENTALS...prepares the learner to incorporate problem solving, creativity and communication skills into daily workplace habits.